



Featured Success Story Using machine learning to gain 40%\* fuller visibility into critical multilevel SCOR KPIs for manufacturing

Client: Fortune 200 beverage company/ one of the top 10 FMCG companies in the world

# Challenges

### Lack of data-driven,

long-term strategic mechanism to bolster resilience in accommodating future production volume increases driven by business growth

#### Targets not being achieved

in terms of production efficiency KPIs and equipment performance that were set up by the business

### Difficulty in making informed decisions

on capital expenditure (CapEx) planning, i.e., what equipment should be decommissioned, replaced, or refurbished



# **Scope of Solutions**

- Advanced analytics and machine learning (ML) for forecasting:
  - The probability of equipment breakdown
  - The impact of failure on business and factory operations
  - The impact on business dependency vs. tagged volumes and capacity utilization, which directly affects risk and contingency planning
- Site-level aggregation of data encompassing different types of equipment, factories, regions, and technologies



# **Opportunities Unlocked**

- Actionable, strategic recommendations on factory asset management and CapEx optimization
- End-to-end visibility in obscured, nonlinear relationships between various variables in datasets and loss of performance in specific parts of machines
- Increased accuracy in predicting operational performance and its impact on the business by as much as 15%\* with feature engineering and ML
- Improved clarity on correlations of product quality and asset performance (by as much as 90%\* of logic with machine learning)
- Enhanced visibility and tracking of multilevel Supply Chain Operations Reference (SCOR) metrics by up to 40%\*

\* Based on market/industry benchmarks and standards for manufacturing





### All things data

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